

Assembly manual

Lockable DN50 connection pipes for AQF storage containers



This connection pipe is suitable for AQF 570 and 690 grey, as well as AQF 750 and 1000 blue PE storage containers. The connection pipe has been developed for the on-site connection of the DN50 PE pipe or D=63mm hose.

Only containers of the same size may be connected together!

The following accessories are available:

Article-No.	Name
971765	AQF basic package for 2 tanks with 2 1 ½" taps
971770	AQF extension package with 1 ½" tap for each subsequent tank
71645	DN50 shut-off valve

The following steps must be carried out to make the connection:

1. Unscrew plug.



2. Screw on the G1 1/2" / S 56x4 adapter.

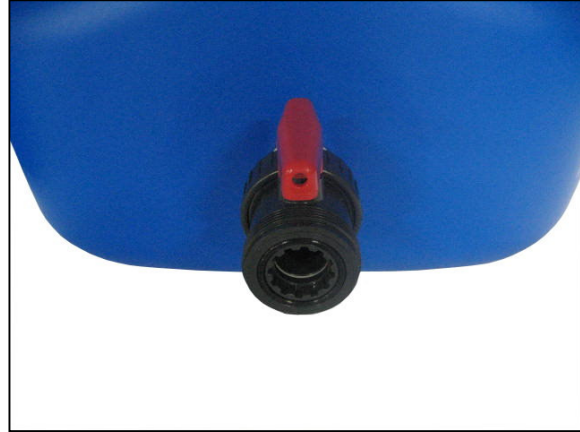


3. Align the tanks to the following spacing intervals:
AQF 1000 840 mm
AQF 570, 690, 750 780 mm

4. Screw in and align the 1 1/2" shut-off valve using sealing tape.



5. Unscrew the threaded bush with the union nut on the shut-off valve.



6. and using sealing tape screw onto the PP elbow

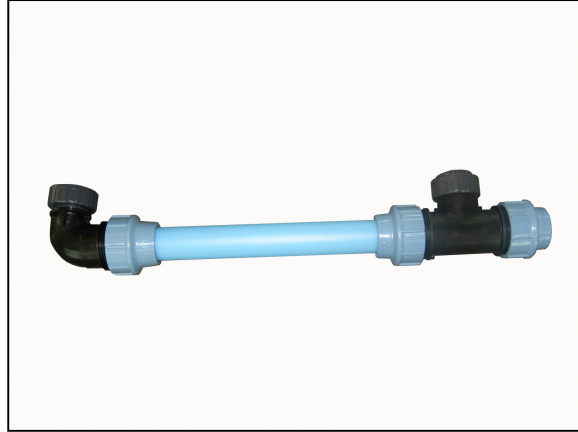


7. and PP-T-piece.



8. Shorten the pipe \varnothing 63x920 as required. Recommended pipe length:
- | | |
|-------------------|-------|
| AQF 1000 | 760mm |
| AQF 570, 690, 750 | 700mm |

9. Connect elbow, pipe \varnothing 63mm and T-piece together. Observe tank spacing intervals.



10. Attach the pre-mounted pipe onto the tanks.

